

ABSTRACT OF THE DISCLOSURE

The present invention provides a method for manufacturing rubber parts monolithically combined with the substrate capable of molding, vulcanizing and adhering at a relatively low temperature. The method by the present invention for manufacturing rubber parts monolithically combined with a completed substrate 111, is a method to form rubber parts at precise positions on a substrate 101 comprising: a placing step to place the substrate 101 in a die assembly K for molding rubber parts; a molding step to mold the rubber parts by casting unvulcanized rubber material 102 into the die assembly K in which the substrate 101 is placed; a releasing step to take unvulcanized rubber parts 104 monolithically combined with the substrate 101 out of the die assembly and a vulcanizing step to vulcanize the rubber parts monolithically combined with the substrate.